



TORAY PLASTICS (MALAYSIA) SDN BERHAD (46619-P)

2628, MK. 1, SPT., Lorong Perusahaan 4, Prai Free Industrial Zone, 13600 Prai,
Penang, Malaysia.

Tel. No : 04-3988088
Fax. No: 04-3908975 (MD / Sales), 04-3974039 (Acct / Admin),
04-3990563 (Purch), 04-3977357 (Material), 04-3997503 (Prod),
04-3997502 (Eng), 04-3908977 (Tech)

Extrusion ABS TOYOLAC™ 600 X52

| Property 代表物性 | Test Method 试验法 | Test Conditions 试验条件 | Unit 单位 | TOYOLAC 600 X52 |
|---|--------------------|-------------------------|-------------------|--------------------|
| Physical Properties 物理性能 | | | | |
| Density 比重 | ISO 1183 | 23°C | kg/m ³ | 1040 |
| Melt Flow Rate 流动系数 | ISO 1133 | 220°C, 10 kg | g / 10min | 5 |
| Mechanical Properties 机械性能 | | | | |
| Charpy Impact, Notched 缺口冲击强度 | ISO 179/1eA | 23°C / 50% RH | kJ/m ² | 23 |
| Tensile Strength 引张强度;降伏点 | ISO 527 | 50 mm/min | MPa | 46 |
| Tensile Elongation at Break 拉伸伸长率 | | 50 mm/min | % | 17 |
| Tensile Modulus 拉伸模数 | | 1 mm/min | MPa | - |
| Flexural Strength 弯曲强度 | ISO 178 | 2 mm/min | MPa | 68 |
| Flexural Modulus 弯曲模数 | | | | 2010 |
| Thermal Properties 热性能 | | | | |
| Deflection Temperature under load 热变形温度 | ISO 75 | 1.8 Mpa / 120°C/hr | °C | 82 |
| Flammability 燃烧性 | | | | |
| Flammability 燃烧性 | UL 94 | - | - | HB |

Remark: These values are typical value for this product under specific test conditions and not intended for use as limiting specification.
「以上数据谨代表在特定条件下所得的测定值的代表例」